PRODUCT DATA SHEET

Therban® 3668



Product Description	A partially hydrogenated butadiene acrylonitrile copolymer designed primarily for dynamic applications requiring excellent resistance to heat, ozone and non polar hydrocarbon fluids. Sulfur curing systems are used for improved dynamic properties and adhesion to steel and textile reinforcing materials. However, peroxide/coagentsystems can be used for improved resistance to heat and compression set.
Supply Form	Bales

Polymer Properties

Property	Nominal Value with Unit	Test Method
Mooney Viscosity ML (1+4) 100 °C	80 MU	ISO 289 / ASTM D 1646
Acrylonitrile Content	36,0 wt %	ISO 24698-1
Residual Double Bonds	6,0 %	IR Spectroscopy

Other Product Features

Property	Typical Value with Unit	Test Method	
Density	0,95 g/cm ³	Internal Method	
Packaging	25 kg bales wrapped in PE fil	25 kg bales wrapped in PE film	
Shelf Life	•	36 months from date of production at temperatures not exceeding 35°C in dry conditions; exposure to light has to be avoided	
Product Safety	-	Relevant safety data and references as well as the possibly necessary warning labels are to be found in the safety data sheet.	

These raw material properties are typical and, unless specifically indicated otherwise, are not to be considered as delivery specification.

Page 1 of 2 This document contains important information and must be read in its entirety.

Therban® is a trademark of ARLANXEO Deutschland GmbH

Disclaimer

"ARLANXEO makes no representations, guarantees, or warranties of any kind with respect to the information contained in this document (the "Information") about its accuracy, suitability for particular applications, or the results obtained or obtainable using the Information. Some of the Information arises from laboratory work with small-scale equipment that may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the Information. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the Information and/or use or handling of any product. ARLANXEO makes no warranties, express or implied, including, but not limited to, implied warranties of merchantability and fitness for a particular purpose, with respect to the Information, ARLANXEO's products listed in the Information, or the suitability of either ARLANXEO's products, or the Information, for your process or end-use application. This document and the Information shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner. Any offer to sell, offer to purchase, or sale of ARLANXEO's products are expressly governed by ARLANXEO's general terms and conditions of sale applicable to the ARLANXEO legal entity selling, or offering to sell, any such product."

Date of Release: 22.12.2022 / Information current as of date of issue. Please contact your ARLANXEO representative to determine if this publication has been revised.

Page 2 of 2 This document contains important information and must be read in its entirety.