

PERBUNAN[®] 4456 F

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| Grade Name | PERBUNAN [®] 4456 F |
| Product Description | Butadiene-acrylonitrile copolymer, low level of foreign matters, non-staining stabilized |
| Supply Form | Bales |

Specifications¹

| Characteristics | Limits | Unit | Testing Method |
|--|----------|------|---------------------|
| Mooney Viscosity UML (1+4) 100°C without pre-treatment | 55 ± 5 | MU | ISO 289/ASTM D 1646 |
| Acrylonitrile content | 44 ± 1.5 | wt % | ISO 24698-1 |
| Volatile matter | ≤ 0.7 | wt % | ISO 248/ASTM D 5668 |

¹For each delivery a Certificate of Analysis (CoA) will be sent, which contains the actual measured values of the specified properties for each batch.

Specific gravity 1.00

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| Cure characteristics | Test formulation according to ISO 4658 - Miniature internal mixer (based on IRB 7) MDR 160°C, micro-dies; ± 0.5 degree arc, 30 min running time, no preheat | | |
| | Property | Value | Test method |
| | ML | 1.5 ± 0.6 dNm | ISO 6502 |
| | MH | 24.2 ± 3.0 dNm | ISO 6502 |
| | t'10 | 2.0 ± 1.0 min | ISO 6502 |
| | t'90 | 14.5 ± 4.5 min | ISO 6502 |

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| Packaging | 25 kg bales wrapped in dispersable PE film (Vicat point: 85°C / ISO 306) |
| Shelf life | 24 month from date of production at temperatures not exceeding 35°C in dry conditions; exposure to light has to be avoided |

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ARLANXEO Corporation

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