

## PERBUNAN<sup>®</sup> 2870 F

Grade Name Product Description Supply Form PERBUNAN® 2870 F

Butadiene-acrylonitrile copolymer, non-staining stabilized

Bales

## Specifications<sup>1</sup>

| Characteristics                                       | Limits     | Unit | Testing Method      |
|-------------------------------------------------------|------------|------|---------------------|
| Mooney Viscosity ML (1+4) 100°C without pre-treatment | 70 ± 7     | MU   | ISO 289/ASTM D 1646 |
| Acrylonitrile content                                 | 28.0 ± 1.0 | wt % | ISO 24698-1         |
| Volatile matter                                       | ≤ 0.7      | wt % | ISO 248/ASTM D 5668 |

<sup>&</sup>lt;sup>1</sup>For each delivery a Certificate of Analysis (CoA) will be sent, which contains the actual measured values of the specified properties for each batch.

| Specific gravity     | 0.96                                                                                                                                                       |                           |             |  |
|----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|-------------|--|
| Cure characteristics | Test formulation according to ISO 4658 - Miniature internal mixer (based on IRB 7) MDR 160°C, micro-dies; ± 0.5 degree arc, 30 min running time no preheat |                           |             |  |
|                      | Property                                                                                                                                                   | Value                     | Test Method |  |
|                      | ML                                                                                                                                                         | $2.9 \pm 1.0 \text{ dNm}$ | ISO 6502    |  |
|                      | Мн                                                                                                                                                         | $21.5 \pm 2.5  dNm$       | ISO 6502    |  |
|                      | t'10                                                                                                                                                       | $2.5 \pm 0.7  \text{min}$ | ISO 6502    |  |
|                      | t'90                                                                                                                                                       | 5.5 ± 1.2 min             | ISO 6502    |  |



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| Packaging      | 25 kg bales wrapped in dispersable PE-film (Vicat point: 85°C / ISO 306)                                                       |
|----------------|--------------------------------------------------------------------------------------------------------------------------------|
| Shelf life     | 24 month from date of production at temperatures not exceeding 35°C in dry conditions; exposure to light has to be avoided     |
| Product Safety | Relevant safety data and references as well as the possibly necessary warning labels are to be found in the safety data sheet. |

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