

**PAROIL X140**  
**Very Long Chain Chlorinated Alkane**  
**Extreme Pressure Additive**

**Paroil X140** is a very long chain stabilized chlorinated alkane. **Paroil X140** is typically preferred for drawing and stamping applications and offers excellent performance in aluminum machining. **Paroil X140's** high viscosity gives additional lubricity, body and tenacity to lubricant films. It can be used in conjunction with other chain length products. **Paroil X140** selection and use requirements are typically determined by required chlorine level, viscosity requirements, and solubility considerations

Recommended starting guidelines are:

	<u>% Weight</u>
Straight Oil (Machining)	2-10
Straight Oil (Drawing and Stamping)	20-70
Soluble Oil (Machining)	10-20
Soluble Oil (Drawing and Stamping)	>20

**Paroil X140** may be stored in an original container or bulk storage tank at 40-100°F. Exposure to 0°F for an extended period will cause significant viscosity increases. Blending should not exceed 130°F. Prolonged exposure to temperatures in excess of 100°F may result in darkening of product and release of corrosive by-products.

**Paroil X140** contains no substances subjected to reporting requirements (of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR Part 372).

**Paroil X140** can be modified into the **300 Series Line corrosion inhibited formulas** to eliminate or significantly reduce stain and corrosion occurrence in high humidity and temperature environments.

**TYPICAL PROPERTIES**

Property	Typical Result
Chlorine, %	41
Specific Gravity	1.15
Density (lb/gal)	9.6
Viscosity @ 210°F, SUS	150
Viscosity @ 77°F, Poise	29
Color, Gardner	1
Stability, JQD (%HCl, 4 hrs, @ 175° C)	0.8

The information contained on this data sheet is believed to be reliable. Since the conditions of application and use of our products are beyond our control, no warranty is expressed or implied regarding accuracy of the information, the results obtained from the use of the product, or that such use will not infringe on any patent. This information is furnished with the express condition that you will conduct your own tests to determine the suitability of the product for your particular use. (022019)

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