

Technical Bulletin

Product Name: ENVIROPEG[™] E20,000V **Chemical Description: Polyglycol Ether** CAS Registry No: 25322-68-3 Linear Formula: H-(OCH2CH2)n-OH Chemical Family: Polyethylene Glycol Available Material Forms: Granular (GR), Powder (PD) **Product Description:** ENVIROPEG[™] E20,000V is 100% active white solid that is soluble in water and other polar organic solvents. ENVIROPEG[™] E20,000V is used as a lubricant, viscosity modifier, softener, carrier and humectant in diverse range of industries and applications. Polyethylene Glycols have two primary hydroxyl groups which make them versatile chemistries for the Chemical Intermediate market. Markets: Adhesives Oil & Gas Ceramics **Paints & Coatings** • **Chemical Intermediates** Personal Care Electronics **Rubber & Elastomers** . Metal Working Wood Treatment . Applications: Casting & Molds Lubricants • **Oilfield Stimulation Chemicals** Encapsulation • Hand & Body Creams **Rubber Process Aid** Hot Melt Adhesives Wood Impregnation 16,028 - 28,050 **Typical Properties:** Average Molecular Weight Range Average Hydroxyl Number Range, mg KOH/g 4 – 7 Viscosity @ 38°C, cSt 85.0 - 300.0 pH @ 25°C (1% in H₂0) 4.5 - 7.5Melting or Freezing Range, °C (°F) 57 - 64(134 - 147)Solubility in Water (Wt% @ 20°C) 52 Density $(g/cm^3 @ 20^{\circ}C)$ 1.225 1. Typical Properties, not to be construed as specifications. * Refer to the ENVIROPEG[™] Polyethylene Glycols and Methoxypolyethylene Glycols brochure for more specific application information Toxicity & Safety: For information on the toxicity and safe handling of this product, read the Material Safety Data Sheet prior to use of product. Normal safety precautions (i.e. gloves and safety googles) should be employed when handling Storage & Handling: ENVIROPEG[™] products. Contact with the eyes and prolonged contact with the skin should be avoided. Wash thoroughly after handling. Page 1 of 2

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Storage & Handling Cont.	Bulk Storage Information: Stainless steel and glass fiber-reinforced polyester tanks are recommended. Many oven-cured phenolic and epoxy/phenolic linings may also be used. If storage time is prolonged, or if tank is heated or in a hot climate, it is preferable to store this product under a nitrogen atmosphere. If heated storage is required, metal temperature should not exceed 50°C (125°F).	
Shipping Data:	ENVIROPEG™ E20,000V is sold in 50 pound bags. Small samples are available by contacting our sample department at 480-945-8400.	
	Regulatory Information:	
	U.S DOT Classification	Non-Regulated
	HMIS Code	1-0-0
	CAS Registry No.	25322-68-3
	TSCA Inventory	Yes
	Canadian DSL	Yes
Biodegradability:	ENVIROPEG [™] E Series products are readily biodegradable. A detailed biodegradability statement is available upon request.	
Product Stewardship:	Environmental Fluids encourages its customer and potential users to review their application from the standpoint of human health and environmental aspects. To help ensure that Environmental Fluids products are not used in ways for which they are not intended or tested, Environmental Fluids personnel will assist customers in dealing with environmental and product safety considerations. Environmental Fluids literature, including Material Safety Data Sheets, should be consulted prior to use.	



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Samples: 480-945-8400

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Environmental Fluids USA, LLC warrants only that its products meet the specifications stated in the sales contract. Typical properties, where stated, are to be considered as representative of current production and should not be treated as specifications. While all the information presented in this document is believed to be reliable and to represent the best available data on these products, NO GUARANTEE, WARRANTY, OR REPRESENTATION IS MADE, INTENDED, OR IMPLIED AS TO THE CORRECTNESS OR SUFFICIENCY OF ANY INFORMATION, OR AS TO THE MERCHANTABILITY OR SUITABILITY OR FITNESS OF ANY CHEMICAL COMPOUNDS FOR ANY PARTICULAR USE OR PURPOSE, OR THAT ANY CHEMICAL COMPOUNDS OR THE USE THEREOF ARE NOT SUBJECT TO CLAIM BY A THIRD PARTY FOR INFRINGEMENT OF ANY PATENT OR OTHER INTELLECTUAL PROPERTY RIGHT. EACH USER SHOULD CONDUCT A SUFFICIENT INVESTIGATION TO ESTABLISH THE SUITABILITY OF ANY PRODUCT FOR ITS INTENDED USE. Liability of Environmental Fluids USA, LLC and its affiliates for all claims is limited to the purchase price of the material. Products may be toxic and require special precautions in handling. For all products listed, user should obtain detailed information on toxicity, together with proper shipping, handling, and storage procedures, and comply with all applicable safety and environmental standards.