

## HARWICK STANDARD DISTRIBUTION CORPORATION

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ISO 9001-2000 REGISTERED

POLYCIZER® ESO EPOXIDIZED SOYBEAN OIL

Polycizer ESO is a high-quality epoxidized soybean oil plasticizer designed for use in polyvinyl chloride homopolymer and copolymer resin formulations. Polycizer ESO has the following outstanding performance characteristics:

- 1. Exceptional compatibility with most polymer systems.
- 2. Excellent heat and light stabilizing characteristics.
- 3. Excellent resistance to extraction by solvents and water.
- 4. Very low order of toxicity.

Polycizer ESO meets the specification and requirements in Section 181.27 Subpart B of the Food and Drug Administration for use of Epoxidized Soybean Oil in the manufacture of food packaging materials. Polycizer ESO also has USDA sanction.

## TYPICAL PROPERTIES

Molecular Weight (approximate)	1000
Specific Gravity 25/20°C	0.993
Viscosity, cstk @ 25°C	400
Total epoxide, wt. % as oxirane oxygen	7.3
Acid Number (mg KOH/g)	0.2
Iodine Number	1.0
Color (APHA)	100
Moisture, %	0.05
Refractive Index, 20°C	1.472
Flash Point (COC)	600°F
Pour Point	25°F

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