

TECHNICAL DATA SHEET

POLYBOUND[®] DISPERSIONS

PolyBound[®] is Hexpol's Specialty Products division answer to the problems associated with handling powdered rubber chemicals.

PolyBound[®] is a complete product line of polymer bound powders. Our standard line is composed of single component products. Customer specified, multi-component blends are available as custom products.

PolyBound[®] products are high activity dispersions which use a proprietary, widely compatible, saturated polymer binder system. The final product form is similar in appearance to finely ground, powdered rubber. Complete encapsulation of the chemical powder is achieved and the powder surface is fully wetted. Thus, PolyBound[®] products are dust-free and incorporate very rapidly during mixing operations.

The advantages of PolyBound dispersions are numerous. Environmental improvements include the elimination of airborne dust, a common source of health, housekeeping and plant effluent problems. Cost savings may be achieved by reduced product loss due to spills, dust collector losses and packaging residuals. Mixing cost reduction may be achieved due to the rapid incorporation of the "pre-wet", dispersed powder(s). PolyBound[®] products of multi-component powders should lead to improved process and product consistency. PolyBound[®] blends are produced on a large scale. With uniform blends, the number of weighings in an operation are reduced and these weighings are of larger quantities than the individual components.

A wide variety of essential accelerators, activators, antioxidants, blowing agents, fire retardants, retarders, vulcanizing agents and other rubber additives are available in this form.

Attached is a representative material listing and this is just a sampling of what is available. We also welcome the development of custom formulations.

Issue Date: 11/2/2006

Revision Date: 03/11/2015

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| ASTM D 3853 Abbreviation | Product: | Activity | Specific Gravity | Category |
|--------------------------|---------------------------------------|----------|------------------|-------------------|
| Sb2O3 | POLYBOUND® 313 ANTIMONY OXIDE H-85 | 85 | 3.21 | Flame Retardant |
| ADC | POLYBOUND 352 AZ-120-80 | 80 | 1.48 | Blowing Agents |
| ADC | POLYBOUND 354 AZ-150-80 | 80 | 1.48 | Blowing Agents |
| ADC | POLYBOUND 417 AZ-5100-80 | 80 | 1.48 | Blowing Agents |
| ADC | POLYBOUND® 388 AZ-180 -80 | 80 | 1.43 | Blowing Agents |
| ADC | POLYBOUND 353 AZ-130-80 | 80 | 1.48 | Blowing Agents |
| ADC | POLYBOUND 355 AZ-199-80 | 80 | 1.48 | Blowing Agents |
| ATH | POLYBOUND 378 ATH-90 | 90 | 2.58 | Flame Retardant |
| CaO | POLYBOUND 359 CALCIUM OXIDE-80 | 80 | 2.32 | Desiccant |
| CaO | POLYBOUND 367 CALCIUM OXIDE-85 | 85 | 2.48 | Desiccant |
| CBS | POLYBOUND® 306 CBS-80 GREY | 80 | 1.21 | Accelerator |
| CdDMC | POLYBOUND® 342 CDMC-80 | 80 | 1.53 | Accelerator |
| CdDMC | POLYBOUND 343 CDMC-85 | 85 | 1.60 | Accelerator |
| CTP (PVI) | POLYBOUND® 344 CTP-80 BLUE | 80 | 1.23 | Retarder |
| DETU | POLYBOUND® 381 DETU-80 | 80 | 1.09 | Accelerator |
| DOTG | POLYBOUND® 330 DOTG-80 BROWN | 80 | 1.08 | Accelerator |
| DPG | POLYBOUND® 308 DPG-80 VIOLET | 80 | 1.14 | Accelerator |
| DPTT | POLYBOUND 345 DPTT-70 | 70 | 1.43 | Accelerator |
| DPTT | POLYBOUND 326 DPTT-75 | 75 | 1.33 | Accelerator |
| DPTT | POLYBOUND® 320 DPTT-80 ORANGE | 80 | 1.36 | Accelerator |
| DPTU | POLYBOUND® 389 DPTU-80 BLUE | 80 | 1.25 | Accelerator |
| DTDM | POLYBOUND 329 DTDM-75 | 75 | 1.19 | Vulcanizing Agent |
| DTDM | POLYBOUND 323 DTDM-80 | 80 | 1.28 | Vulcanizing Agent |
| ECHO | POLYBOUND 364 ECHO MPS- 80 | 80 | 1.94 | Vulcanizing Agent |
| ECHO | POLYBOUND 363 ECHO A-80 | 80 | 1.34 | Vulcanizing Agent |

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| HMT (HEXA) | POLYBOUND® 309 HMT-80 | 80 | 1.24 | Miscellaneous |
| MBDS | POLYBOUND 325 MBSS-75 | 75 | 1.33 | Accelerator |
| MBDS | POLYBOUND 318 MBSS-80 | 80 | 1.38 | Accelerator |
| MBS | POLYBOUND® 382 OBTS-80 | 80 | 1.28 | Accelerator |
| MBT | POLYBOUND 346 MBT-75 | 75 | 1.40 | Accelerator |
| MBT | POLYBOUND 420 MBT-80 | 80 | 1.35 | Accelerator |
| MBT | POLYBOUND 300 MBT-80 BROWN | 80 | 1.35 | Accelerator |
| MBTS | POLYBOUND 347 MBTS-75 | 75 | 1.42 | Accelerator |
| MBTS | POLYBOUND 437 MBTS-80 | 80 | 1.35 | Accelerator |
| MBTS | POLYBOUND 663 MBTS-80 | 80 | 1.35 | Accelerator |
| MBTS | POLYBOUND® 301 MBTS-80 BLACK | 80 | 1.35 | Accelerator |
| MET | POLYBOUND 334 MET-80 | 80 | 1.29 | Accelerator |
| MET | POLYBOUND 333 MET-85 | 85 | 1.28 | Accelerator |
| MgO | POLYBOUND® 463 MAG OXIDE 70 | 70 | 1.83 | Inorganic Activators & Stabilizers |
| MgO | POLYBOUND 357 MgO DS-2-80 | 80 | 2.13 | Inorganic Activators & Stabilizers |
| mPBM | POLYBOUND 374 HVA-2-80 | 80 | 1.33 | Vulcanizing Agent |
| NiDBC | POLYBOUND® 310 NBC-90 | 90 | 1.18 | Antidegradant |
| Other | POLYBOUND 356 PE-200-80 | 79 | 1.30 | Miscellaneous |
| Resin | POLYBOUND 362 RESIN-80 | 80 | 1.16 | Miscellaneous |
| Resin | POLYBOUND 609 DUREZ-80 | 80 | 1.16 | Miscellaneous |
| SULFUR | POLYBOUND 395 SULFUR XR 75 | 75 | 1.56 | Vulcanizing Agent |
| SULFUR | POLYBOUND® 341 SULFUR- 80 | 80 | 1.73 | Vulcanizing Agent |
| SULFUR | POLYBOUND 351 FINE SULFUR-85 | 85 | 1.77 | Vulcanizing Agent |
| SULFUR | POLYBOUND® 312 SULFUR- 85 | 85 | 1.79 | Vulcanizing Agent |
| SULFUR (INSOLUBLE) | POLYBOUND® 604 INSOLUBLE SULFUR-65 | 65 | 1.45 | Vulcanizing Agent |
| SULFUR (INSOLUBLE) | POLYBOUND 317 INSOLUBLE SULFUR-70 | 70 | 1.43 | Vulcanizing Agent |
| SULFUR | POLYBOUND® 316 | 70 | 1.44 | Vulcanizing Agent |

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| (INSOLUBLE) | INSOLUBLE SULFUR HS-70 | | | |
| TBBS | POLYBOUND® 307 TBBS-80 | 80 | 1.72 | Accelerator |
| TBSI | POLYBOUND 375 TBSI-80 | 80 | 1.27 | Accelerator |
| TeDEC | POLYBOUND® 392 TDEC-75 | 75 | 1.28 | Accelerator |
| TeDEC | POLYBOUND® 303 TDEC-80 | 80 | 1.29 | Accelerator |
| TETD | POLYBOUND® 373 TETD-80 | 80 | 1.23 | Accelerator |
| TiO2 | POLYBOUND 667 TITANIUM DIOXIDE-80 | 80 | 2.51 | Miscellaneous |
| TMTD | POLYBOUND® 304 TMTD-80 | 80 | 1.31 | Accelerator |
| TMTM | POLYBOUND® 305 TMTM-80 | 80 | 1.30 | Accelerator |
| UREA | POLYBOUND® 466 UREA-75 | 75 | 1.25 | Blowing Agents |
| UREA | POLYBOUND 311 UREA-80 | 80 | 1.23 | Blowing Agents |
| ZB | POLYBOUND 377 ZINC BORATE-90 | 90 | 2.29 | Flame Retardant |
| ZBDC | POLYBOUND® 393 ZBDC-75 | 75 | 1.18 | Accelerator |
| ZBDC | POLYBOUND® 321 ZBDC-80 PURPLE | 80 | 1.18 | Accelerator |
| ZBDC | POLYBOUND® 327 ZBDC-85 | 85 | 1.19 | Accelerator |
| ZBBeC | POLYBOUND® 376 ZBEC-80 | 80 | 1.31 | Accelerator |
| ZEDC | POLYBOUND® 322 ZDEC-80 | 80 | 1.04 | Accelerator |
| ZEDC | POLYBOUND 328 ZDEC-85 | 85 | 1.04 | Accelerator |
| ZMBT | POLYBOUND® 368 ZMBT-80 BROWN | 80 | 1.46 | Accelerator |
| ZMDC | POLYBOUND® 302 ZDMC-80 PINK | 80 | 1.42 | Accelerator |
| ZMTI | POLYBOUND® 423 CUREBLEND | 80 | 1.23 | Accelerator |
| ZMTI | POLYBOUND 358 ZMTI-80 | 80 | 1.48 | Antidegradant |
| ZnO | POLYBOUND® 498 ZINC OXIDE-85 | 85 | 3.25 | Inorganic Activators & Stabilizers |
| ZnO | POLYBOUND 324 ZINC OXIDE-80 | 80 | 3.06 | Inorganic Activators & Stabilizers |
| ZnO | POLYBOUND 350 HAS ZINC OXIDE-85 | 85 | 3.56 | Inorganic Activators & Stabilizers |

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