



## PAROIL 54-NR

### *Chlorinated Olefin*

### *Extreme Pressure, Flame Retardant, Plasticizer*

**Paroil 54-NR** is a chlorinated compound. It is a nonflammable, non-corrosive, low volatile liquid at room temperature. It contains a stabilizer to maintain product integrity during transport and storage. **Paroil 54-NR** is used in a wide variety of applications including flame retardants, plasticizers and EP metalworking packages.

For metalworking applications, **Paroil 54-NR** is typically (but not limited to) applied in straight oil machining, drawing and stamping fluids. The following information represents typical starting point formulation guidelines:

	<u>% Weight</u>
Straight Oil (Machining)	3-10
Straight Oil (Drawing and Stamping)	5-30

**Paroil 54-NR** contains no substances subjected to reporting requirements (of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR Part 372).

**Paroil 54-NR** may be stored in an original container or bulk storage tank. Exposure to 0°F for an extended period will cause significant viscosity increases. To reverse this, drums need to be returned to 80-90°F. Recommended storing temperatures range from 80-100°F. Blending should not exceed 130°F. Prolonged exposure to temperatures in excess of 100°F may result in darkening of product and release of corrosive by-products.

#### TYPICAL PROPERTIES

Property	Typical Result
Chlorine, %	54
Specific Gravity @ 25°C	1.31
Density (lb/gal)	10.9
Viscosity @ 100F°, SUS	2,000
Viscosity @ 210F°, SUS	74
Color, ASTM	0.5
Flash Point, °F (COC)	>450

The information contained on this data sheet is believed to be reliable. Since the conditions of application and use of our products are beyond our control, no warranty is expressed or implied regarding accuracy of the information, the results obtained from the use of the product, or that such use will not infringe on any patent. This information is furnished with the express condition that you will conduct your own tests to determine the suitability of the product for your particular use. (071312)

Chlorez®, Chlorowax®, Hordaresin®, Doverguard®, Doverlube®, Dovernox®, Doverphos®, Dover PhosBooster®, Doverphos HiPure®, Doversperse®, Emulamid®, Inversol®, Kloro®, Lube Booster®, Mayco Base®, Maysperm®, Maychlor®, Maysyn®, Paroil®, Syncheck® and Synkad® are registered trademarks of Dover Chemical Corporation.

3676 Davis Road NW, Dover, OH 44622

330-343-7711 · 800-321-8805 · Facsimile 330-365-3926 · www.doverchem.com

